

TS BLACK SMOOTH

APPLICATIONS

- Direct printing
- Light to dark colored garments
- Cotton, Cotton Blends & Polyester

FEATURES

- Creamy body
- Soft hand
- Excellent Printability
- No build-up

GENERAL INFO

Black Smooth is a premium, high performance black ink that is formulated with a super creamy texture that will not water down like most black inks. Black Smooth has the highest mat down properties and is more intense in color than any of our other blacks.

BLEED RESISTANCE – None

OPACITY – High

STORAGE – Ideally 65 to 80 degrees F. Keep out of direct sunlight.

RECOMMENDED MESH COUNT – 86 to 300

STENCIL – Any direct emulsion or capillary film.

WET ON WET PRINTING – Can be printed wet on wet for shorter runs but will build.

MODIFICATIONS – Bases and additives can be used for desired effects.

FLASH – 700 degrees F for 8 seconds, just enough so the surface is tack free.

CURING – 325 degrees F / 160 degrees C for 1 to 1 ½ minutes. Oven temp can be increased and dwell time decreased. For heat presses, use 390 degrees F / 195 degrees C for 8 seconds.

WASH-UP – Any plastisol ink cleaner.