

# TS LUSTRES AND GLITTERS

## APPLICATIONS

- Unique effects
- Light to dark colored garments
- Cotton, Cotton/Polyester blends, Acrylic and Polyester garments (with low-bleed white underbase)

## FEATURES

- Easy to print
- Bright and outstanding effects
- Great coverage

## GENERAL INFO

These inks are designed to stand out on garments by providing a unique appearance that will catch anyone's eye. Available in an array of colors that contain great opacity to cover on dark garments.

**BLEED RESISTANCE** – None

**OPACITY** – High

**STORAGE** – Ideally 65 to 80 degrees F. Keep out of direct sunlight.

**RECOMMENDED MESH COUNT** – Lustres: 86 to 125, Glitters and Crystalina: 40

**STENCIL** – Any direct emulsion or capillary film.

**WET ON WET PRINTING** – Can be printed wet on wet.

**MODIFICATIONS** – Use Curable Reducer to reduce viscosity, G&S Base to improve stretch, Soft hand Base to extend color and Suede Additive for dulling.

**FLASH** – 700 degrees F for 8 seconds, just enough so the surface is tack free.

**CURING** – 325 degrees F / 175 degrees C for 1 to 1 ½ minutes. Oven temp can be increased and dwell time decreased. For heat presses, use 390 degrees F / 195 degrees C for 8 seconds.

**WASH-UP** – Any plastisol ink cleaner.