

# TS PROCESS INKS

## APPLICATIONS

- Direct printing
- White garments
- Cotton, Cotton/Polyester blends, Acrylic and Polyester garments (with low-bleed white underbase)

## FEATURES

- Ready to use
- Extra creamy body
- Brilliant colors

## GENERAL INFO

4-color Process inks are designed to allow the printer to achieve a multitude of colors within the color spectrum by blending a minimal number of inks.

**BLEED RESISTANCE** – None

**OPACITY** – None

**STORAGE** – Ideally 65 to 80 degrees F. Keep out of direct sunlight.

**RECOMMENDED MESH COUNT** – 280 and up

**STENCIL** – Any direct emulsion or capillary film.

**WET ON WET PRINTING** – Can be printed wet on wet.

**MODIFICATIONS** – Use Curable Reducer to reduce viscosity and Soft hand Base to extend color use.

**FLASH** – Not recommended for process printing

**CURING** – 325 degrees F / 160 degrees C for 1 to 1 ½ minutes. Oven temp can be increased and dwell time decreased. For heat presses, use 390 degrees F / 195 degrees C for 8 seconds.

**WASH-UP** – Any plastisol ink cleaner.