

# TS STANDARD INKS

## APPLICATIONS

- Direct printing
- White or lighter colored garments
- Cotton, Cotton/Polyester blends, Acrylic and Polyester garments (with low-bleed white underbase)

## FEATURES

- Low build-up
- Easily releases from the screen
- Very Soft hand

## GENERAL INFO

Standard inks are formulated to be directly printed onto white or lighter colored 100% cotton garments. Inks can also be used on darker colored garments if a white underbase is used.

**BLEED RESISTANCE** – None

**OPACITY** – Low to Medium

**STORAGE** – Ideally 65 to 80 degrees F. Keep out of direct sunlight.

**RECOMMENDED MESH COUNT** – 110 to 305

**STENCIL** – Any direct emulsion or capillary film.

**WET ON WET PRINTING** – Can be printed wet on wet.

**MODIFICATIONS** – Bases and additives can be used for desired effects.

**FLASH** – 700 degrees F for 8 seconds, just enough so the surface is tack free.

**CURING** – 325 degrees F / 160 degrees C for 1 to 1 ½ minutes. Oven temp can be increased and dwell time decreased. For heat presses, use 390 degrees F / 195 degrees C for 8 seconds.

**WASH-UP** – Any plastisol ink cleaner.